



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBE105-31762W1
Job Sheet 185210



Part No: RBE105-31762W1

Job Qty: 1 ea

Part Name: Pushing-out Device



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBE105-31762W1 Rev.1 IPP Rev. A 18.10.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		11/16/18	0.00	0.00	Start Up Small Fab-4		MLC
110	Small Fab	1 pcs		11/16/18	0.00	1.00	Small Fab-4		MLC DAS
120	QC	1 pcs		11/16/18	0.00	0.00	QC5		DEC 1 1 2018 68
130	Packaging	1 pcs		11/16/18	0.00	0.00	Packaging3-1		9-89 GA
140	QC21-FG	1 Ea		11/16/18	0.00	0.00	QC21		DEC 1 1 2018

Part Op 110 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case
Descriptions: APP-1150-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBE105-14181W1-7 to RBE105-14181W1-11 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5089128
APP-1150-E	Case	1 Ea (1 ea)	90-Start up Operation	5128703
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	5021040
RBE105-31762W1-11	Top Foam	1 (1 ea)	90-Start up Operation	5128704
RBE105-31762W1-7	Contents Placard	1 Ea (1 ea)	90-Start up Operation	5126709
RBE105-31762W1-9	Bottom Foam	1 (1 ea)	90-Start up Operation	5128705
RBE105-31762W1-1	Support	1 Ea (1 ea)	110-Small Fab	5125086
RBE105-31762W1-3	Plunger	1 Ea (1 ea)	110-Small Fab	5125039
RBE105-31762W1-5	Drift	1 Ea (1 ea)	110-Small Fab	5123695

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	795	0
	APP-1150-E	1	0	0
	RB41011	1	732	0
	RBE105-31762W1-11	1	0	0
	RBE105-31762W1-7	1	0	0
	RBE105-31762W1-9	1	0	0
	RBE105-31762W1-1	1	0	0
110-Small Fab	RBE105-31762W1-3	1	0	0
	RBE105-31762W1-5	1	0	0

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Part Specifications

Specifications could not be found.

Plex 10/24/18 8:28 AM Dart.lajeunesse.marie



Container No: S136587



Part: RBE105 - 31762W1

Job No: 185210

Serial No/Batch: S136587

Revision: 1

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 12/11/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

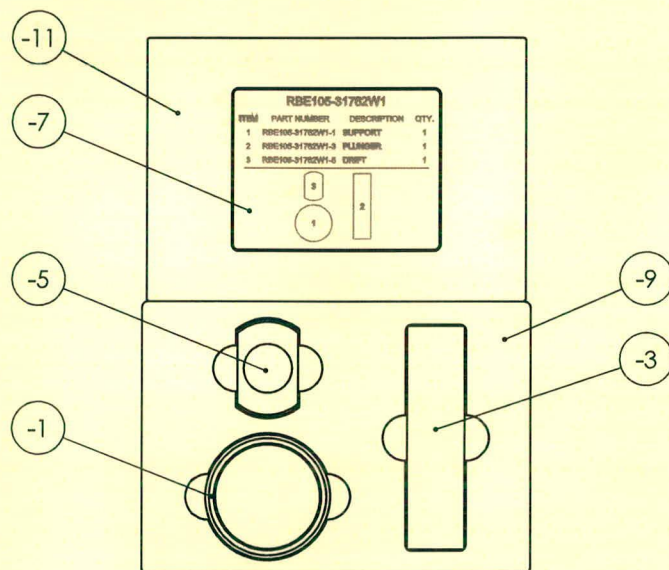
QA Closed: _____ Date: _____

Work Order update only ☐

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REVISIONS				DATE	INITIAL	APPROVED
REV	ECR	DESCRIPTION				
1		RELEASED FOR PRODUCTION.			1/25/2016	DPD JAG



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WITHOUT NOTICE
WORK ORDER

NO. 185210 MWS
18-10-24

NOTE:
REF. EUROCOPTER T/N: 105-31762W1.

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ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	SUPPORT	6061		2
			-3	1	PLUNGER	6061		3
			-5	1	DRIFT	4140/4142		4
			-7	1	CONTENTS PLACARD	PLASTIC	1/16 X 3-1/2 X 4-1/2	5
		B/O	-9	1	BOTTOM FOAM	Y20, BLACK	3.00 X 5.96 X 8.46 (I.R. SPECIALTY)	6
		B/O	-11	1	TOP FOAM	Y20, BLACK	.75 X 5.75 X 8.25 (I.R. SPECIALTY)	7
		B/O	-13	1	CASE	PLASTIC	PELICAN #APP-1150-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	N/S

